## Austin A166 Mk II

## by Ron Clarke



## Notes:

- 1) The baffle is not present in these drawings. It sould be 12.7 (323mm) inches square,  $\sim$ 2.1 inches (57mm) thick (3 layers of 3/4  $\sim$  2.1 inches) with a 45 degree bevel and a 2 inch (50mm) extension around the perimiter facing rearward. (Added benefit, the remainders from the baffle beveling can be trimmed to make the 45 degree cleats in the first bend of the horn)
- 2) The second bend in Austin1.pdf has an error it should according to Ron: "I looked at the orig dwgs. Start of second 180 deg bend is 4.05" middle is 4.46" end is 4.72". This is the calculated expansion for that distance. There should be no "hump"."
- 3) It is convenient IMHO to construct the speaker and the deflector as two seperate peices. This adds one issue, the speaker becomes slightly front heavy with the driver and baffle sticking proud of it, I added a few inches of base sticking out to the front (with a slight .25 inch bevel to match the general look).
- 4) Getting the peices of the horn as accurate as in the plans is difficult. I had no difficulty with getting the side I drew the plan on matched up but getting absolutely perfect 90s is hard on some of



the interior pieces. An error of 1 degree is .13 inches. I would recommend cutting spacers of the exact width of the gap from the leftovers of the stuff cut to 7.9 inch 201mm) width (cut this all at once!!!) at different places (i.e. the throat and the bends) and clamping them in there while gluing to be certain of the geometry.









